

# INSTRUCTIONS

## TERMINAL CRIMPER FOR WEATHER PACK & METRI-PACK TERMINALS

NOTE: Open barrel terminals require two crimps.

1. Strip wire to proper length.
2. Slip the appropriate size seal over the insulation so the smaller diameter end will face the terminal.
3. Slide the seal so the narrow end is flush with the end of the insulation before the stripped wire.
4. Open the jaws and insert the terminal into the appropriate cavity (Position 2, 3 or 4) to make the "B" crimp on the tabs over the uninsulated portion of the wire. The rounded side of the terminal is placed on the rounded groove of the jaw. Be sure the terminal is properly positioned so in Step 6 the tabs will properly form around the seal.
5. Squeeze the handles together to form the first crimp.
6. Open the jaws and insert the terminal into the appropriate round cavity (Position 1 or 5) to form the tabs around the seal. The rounded side of the terminal is placed on the shorter, rounded groove of the jaw. Squeeze the handles together to form the second crimp.

NOTE: The numbered positions stamped on the crimper are for use as follows:

<b>Position</b>	<b>Application</b>
<b>1</b>	Metri-Pack 150 seals
<b>2</b>	22 & 24 gauge wire crimping
<b>3</b>	18 & 20 gauge wire crimping
<b>4</b>	14 & 16 gauge wire crimping
<b>5</b>	Weather Pack & Metri-Pack 280 Seals